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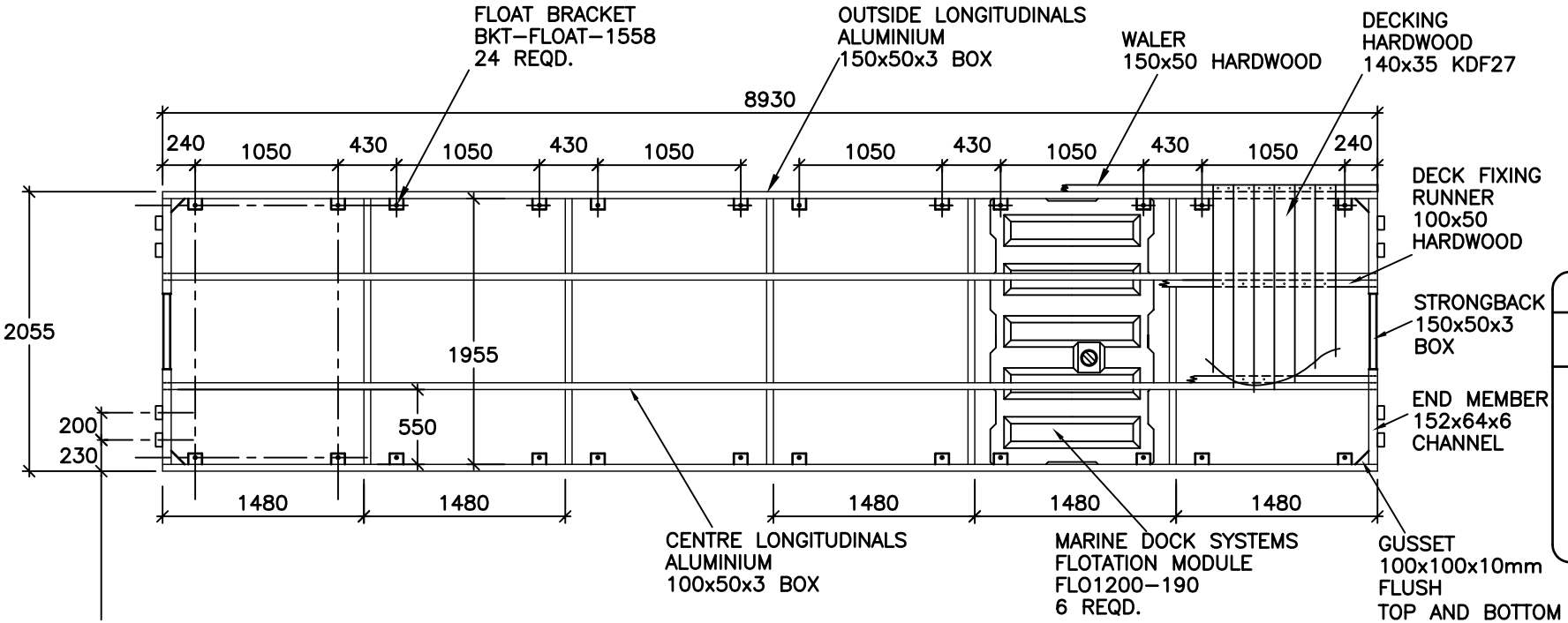
DO NOT SCALE



PLAN

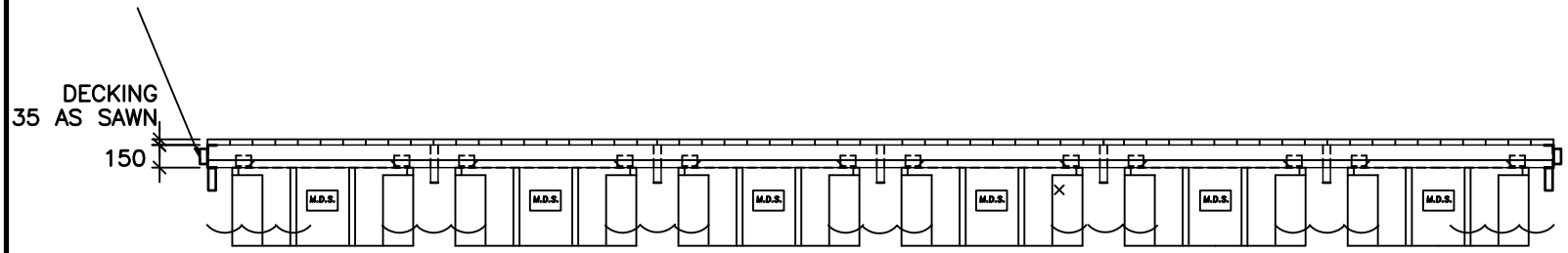
FOR ADDITIONAL ASSEMBLY DETAILS, REFER TO THE FOLLOWING DRAWINGS.

END VIEW DETAIL– A4–1907
SECTION DETAIL– A4–1913
FLOAT AND DECK– A4–1503
COMTOR– A4–1877

FASTENERS REQUIRED.

PART No.	ITEM	QTY. REQD.
737	3/8" BOLTx3 1/2"	24
370	3/8" BOLTx4"	20
742	3/8" BOLTx4 1/2"	20
372	1" WASHER	80
296	1 1/2" WASHER	48
371	3/8" NYLOC NUT	64
729	DECK SCREW	378
731	BUFFER SCREW	64

℄ OF COMTOR FLEXIBLE COUPLING REQUIRED WHEN JOINING MARINA WALKWAYS



PROFILE

NOTE–FRAME IS FULLY WELDED ALUMINIUM EXTRUSION OF GRADE 6063–T5.
–ALL WELDS ARE A NOMINAL FILLET OF 5mm. FILLER IS GRADE 5356.
–ALL TIMBER IS TO BE TREATED WITH A SUITABLE PRESERVATIVE. (DECKING OIL, ETC)
–ALL FASTENERS ARE CORROSION RESISTANT STAINLESS STEEL.
–ALL EXPOSED BOLTS ARE TO BE RECESSED INTO THE TIMBER BY COUNTER BORING.
–ALL BOLT THREADS ARE TO BE TREATED WITH ANTI–SIEZE OR EQUIVALENT LUBRICATING COMPOUND PRIOR TO FASTENING.
–THIS DRAWING IS FOR A PONTOON OF TYPICAL DESIGN. ENGINEERING EVALUATION SHOULD BE PERFORMED FOR THE PONTOONS SUITABILITY FOR EACH PARTICULAR INSTALLATION.

DECK AREA 19.24m²
APPROX. WEIGHT 1440kg

TIMBER RUNNERS & WALERS ARE FASTENED AT APPROX. 1000mm INTERVALS

MARINE DOCK SYSTEMS PTY LTD	8.9mx2.1m WALKWAY 6x 1200L FLOATS	PONTOON–1916	MARINE DOCK SYSTEMS AUSTRALIA	SCALE	N.T.S.	DWG	**A4–1916**
				DRAWN	J.P.M	REV	A 7,5,99
				DATE	7,5,99	CHK	APP'D